

FITMENT INSTRUCTIONS

Alu-Cab™



Rear Door Molle Plate Fitment Instructions for 78 Series Toyota Landcruiser

78 Series Landcruiser Rear Door Molle Plates Fitment – Tools, Fasteners & Materials

The tables below show the equipment, i.e. tools and fasteners required to fit the Molle plates to the rear doors of the Landcruiser 78 series.

1.1 Tools & Items Required

TOOLS
Pencil/Marker
Center Punch
Hammer
Drill
5mm drill bit
T20 bit with ratchet
Pop Rivet Gun

1.2 Fasteners supplied include

ITEM	QTY
4.8 x 20 mm Black Pop Rivets	16

1.3 Hardware Required

ITEM	DESCRIPTION	QTY
78-REAR-DOOR-MOLLE-LRG	Large Rear Door Molle Plate	1
78-REAR-DOOR-MOLLE-SML	Small Rear Door Molle Plate	1



WARNING

Always wear appropriate PPE (Personal protection equipment) when fitting this product. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

Should you experience any problems, please contact us so that we can assist you.

Enquiries: queries@alu-cab.co.za
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Small Window Molle Plate

PLEASE NOTE: it is possible to fit the molle plates as 1 person, but it is highly recommended to fit the Molle's as a Team of 2 as it makes the fitment process much easier.

Step 1:

It is advisable to clean the inner window well before installing the small rear door molle plate.

Step 2:

Hold the molle plate to the frame making sure that the cut-out is on the left-hand side over the locking mechanism and mark out the hole positions with a pen or marker as seen below.



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Step 3:

Once the hole positions are marked out, and you are sure that the positioning is correct, you can proceed to drill the holes with a 5mm drill bit.

QUICK TIP: USE A CENTRE PUNCH TO MARK OUT THE HOLE POSITIONS TO ENSURE THAT THE DRILL BIT DOES NOT DRIFT.



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Step 4:

Once all the holes are drilled, the molle plate can be placed over the door frame to check that the holes have been drilled in the correct locations.



Step 5:

If all the holes line up, you can proceed to pop rivet the plate into place, with the black pop rivets provided.

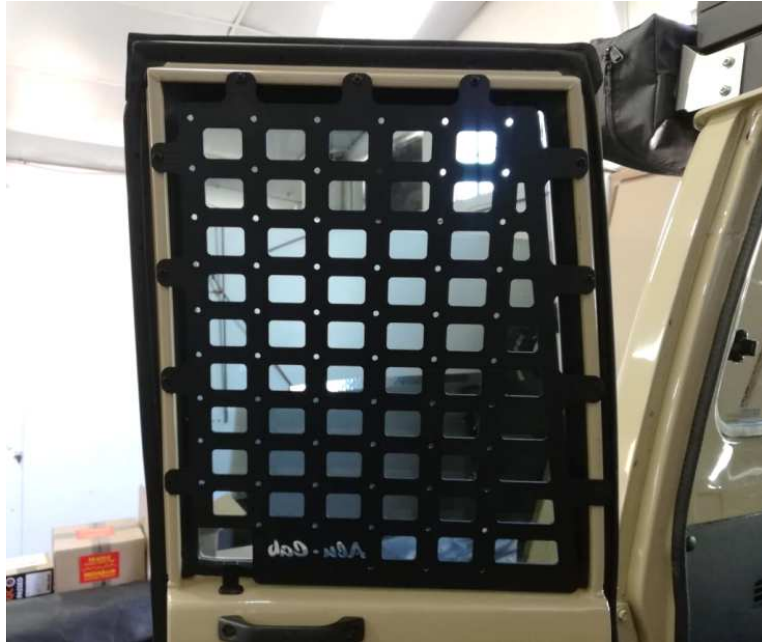


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Step 6:

Once all the rivets are in place the small molle plate should look as follows:



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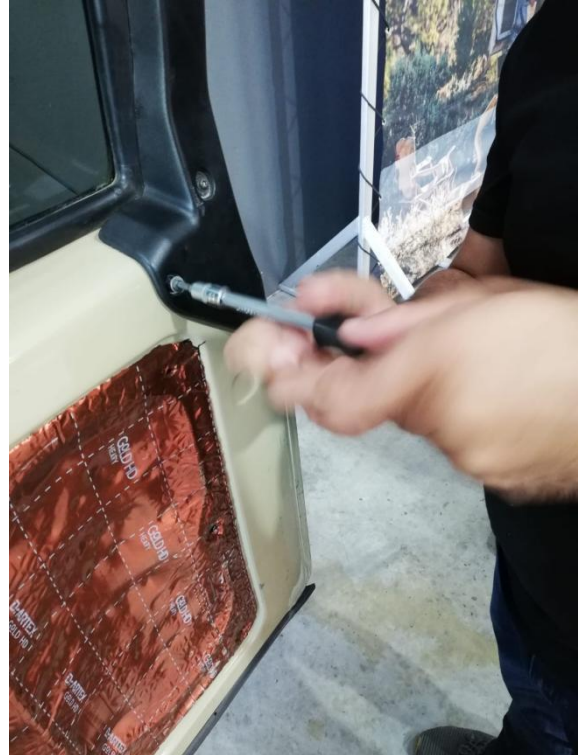
Large Molle Plate

Step 1:

As with the small mole plate, it is recommended that one clean the inside of the window as it will be more difficult to clean once the molle plate is installed.

Step 2:

Remove the 6 screws that are in the plastic cover panel attached to the door frame with a Torque 20-bit and ratchet set as seen below.



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Step 3:

Remove the plastic plugs from the 3 holes in the middle of the cover panel as seen below.



Remove the 3 plastic inserts shown in the image.

The below image is to give an example of the plastic inserts that are used on the OEM cover panel.

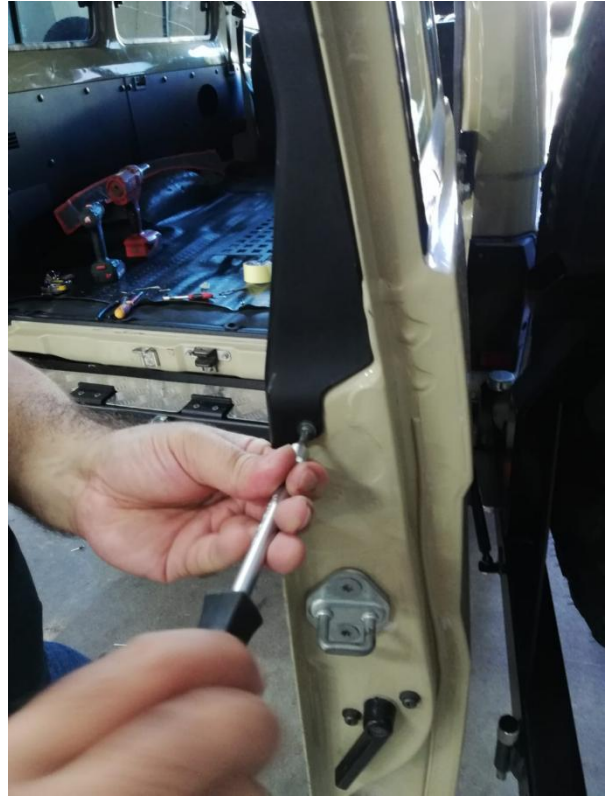


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Step 4:

You can now reinstall the cover panel.



Step 5:

Place the Molle plate over the door frame and mark out the hole positions.

Once again it is advisable to use a centre punch when marking out the hole positions.

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Step 6:

Double-check hole positioning and drill out the holes with a 5mm drill bit.



Step 7:

You can now pop rivet the molle plate in position.



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Step 8:

The final product should look as follows:



Congratulations, you have now successfully fitted the molle plates to the rear doors of your 78 series Landcruiser.

All that is left for you to do is to go out and test the new accessory.

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